

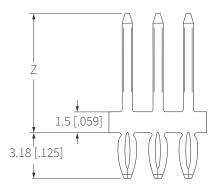
# 6.3 BLADE PRESS-FIT TERMINAL SPECIFICATIONS

| TYPE         | PART NUMBER   | MATERIAL | SIZE       | Z LEN | IGTH<br>INCH | PCB HOLE<br>SIZE | CARRIER TYPE | CURRENT<br>CAPACITY<br>STANDARD | CURRENT<br>CAPACITY<br>HI-TEMP |
|--------------|---------------|----------|------------|-------|--------------|------------------|--------------|---------------------------------|--------------------------------|
| 6.3<br>Blade | 7-V5044-015TT | Standard | 6.35 x .81 | 15.40 | 0.606        | В                | Side Carrier | 26 A                            | 52 A                           |

### NOTE:

- 1. Current Carrying Capacity (Current Rating) for  $\Delta T = 30^{\circ}$ C Heat Rise
- Current Carrying Capacity (Current Rating) for C42520 is defined per: SAE/ USCAR-2 - Revision 5 - Section 5.3.3, EIA Publication 364 - Procedure 70 thru the testing
- 3. Current Carrying Capacities (Current Rating) for C19010 are defined using C42520 data and theoretical formula
- 4. All current ratings must be verified during validation testing of the final assembly

## **Side Carrier**



# PRESS-FIT PCB HOLE SIZE REQUIREMENTS

| HOLE<br>SIZE | COMPONENT<br>THICKNESS | FINISHED<br>HOLE<br>DIAMETER | DESCRIPTION                    | PC BOARD<br>DIMENSIONS |  |  |  |
|--------------|------------------------|------------------------------|--------------------------------|------------------------|--|--|--|
| В            | 0.81 mm                | 1.50 mm                      | Drilled Hole                   | 1.60 ± 0.025 mm        |  |  |  |
|              |                        |                              | Copper Plating                 |                        |  |  |  |
|              |                        |                              | Plating Thickness              | 25 µm min              |  |  |  |
|              |                        |                              | Hole Diameter                  | 1.50 ± 0.05 mm         |  |  |  |
|              |                        |                              | Finished Hole                  |                        |  |  |  |
|              |                        |                              | Tin Plating Thickness          | 2 μm-8 μm              |  |  |  |
|              |                        |                              | Plated Hole Diameter           | 1.50 ± 0.05 mm         |  |  |  |
|              |                        |                              | Precious metal Plated (Note 2) | 1.50 ± 0.05 mm         |  |  |  |

#### **NOTE:**

- 1. Tin thickness applies to tin-lead and lead free plating.
- 2. Precious metal plating types:

### **Immersion Au:**

0.08  $\mu$ m-0.13  $\mu$ m [3  $\mu$ in-5  $\mu$ in] Gold over 3.8  $\mu$ m-7.6  $\mu$ m [150  $\mu$ in-300  $\mu$ in] Nickel

### **Immersion Ag:**

0.2 μm-0.5 μm [8 μin -20 μin]