

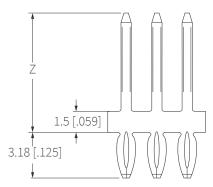
## 6.0 BLADE PRESS-FIT TERMINAL SPECIFICATIONS

ТҮРЕ	PART NUMBER	MATERIAL	SIZE	Z LEN	IGTH INCH	PCB HOLE SIZE	CARRIER TYPE	CURRENT CAPACITY STANDARD	CURRENT CAPACITY HI-TEMP
6.0 Blade	7-V5008-015AA	Standard	6.0 x .81	14.00	0.551	В	Side Carrier	24 A	48 A

### NOTE:

- 1. Current Carrying Capacity (Current Rating) for  $\Delta T = 30^{\circ}$ C Heat Rise
- 2. Current Carrying Capacity (Current Rating) for C42520 is defined per: SAE/ USCAR-2 Revision 5 Section 5.3.3, EIA Publication 364 Procedure 70 thru the testing
- 3. Current Carrying Capacities (Current Rating) for C19010 are defined using C42520 data and theoretical formula
- 4. All current ratings must be verified during validation testing of the final assembly

### Side Carrier



# PRESS-FIT PCB HOLE SIZE REQUIREMENTS

HOLE SIZE	COMPONENT THICKNESS	FINISHED HOLE DIAMETER	DESCRIPTION	PC BOARD DIMENSIONS		
	0.81 mm	1.50 mm	Drilled Hole	1.60 ± 0.025 mm		
			Copper Plating			
			Plating Thickness	25 µm min		
В			Hole Diameter	1.50 ± 0.05 mm		
			Finished Hole			
			Tin Plating Thickness	2 μm-8 μm		
			Plated Hole Diameter	1.50 ± 0.05 mm		
			Precious metal Plated (Note 2)	1.50 ± 0.05 mm		

#### NOTE:

- 1. Tin thickness applies to tin-lead and lead free plating.
- 2. Precious metal plating types:

### Immersion Au:

 $0.08~\mu m$ - $0.13~\mu m$  [3  $\mu in$ -5  $\mu in$ ] Gold over  $3.8~\mu m$ - $7.6~\mu m$  [150  $\mu in$ -300  $\mu in$ ] Nickel

### **Immersion Ag:**

0.2 μm-0.5 μm [8 μin -20 μin]